

ACS Industries, Inc.
Raw Material Surcharge Policy
Monthly Surcharge Calculations
For Orders Shipped: Dec. 01 - 31, 2015



Alloy	Ni -Nickel	Cr -Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Surcharge Sub Total	6% Scrap Factor	Energy Surcharge	Total Raw Material Surcharge / Lb.
Base Price/Lb.	\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650				
Current Price/Lb.	\$ 4.440	\$ 1.035	\$ 0.074	\$ 4.661	\$ 8.500	\$ 2.271	\$ 0.691				
Surcharge Applied	\$ 2.440	\$ 0.685	\$ 0.010	\$ 1.661	\$ -	\$ 1.521	\$ 0.041				
304L	% / Lb. 9.25%	19.00%	68.60%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.226	\$ 0.130	\$ 0.007	\$ -	\$ -	\$ -	\$ -	\$ 0.363	\$ 0.022	\$ 0.039	\$ 0.423
309 SS	% / Lb. 13.50%	23.00%	60.20%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.329	\$ 0.158	\$ 0.006	\$ -	\$ -	\$ -	\$ -	\$ 0.493	\$ 0.030	\$ 0.039	\$ 0.562
310 SS	% / Lb. 20.50%	25.00%	50.70%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.500	\$ 0.171	\$ 0.005	\$ -	\$ -	\$ -	\$ -	\$ 0.677	\$ 0.041	\$ 0.039	\$ 0.756
316 SS	% / Lb. 12.00%	17.00%	65.40%	2.50%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.293	\$ 0.116	\$ 0.007	\$ 0.042	\$ -	\$ -	\$ -	\$ 0.457	\$ 0.027	\$ 0.039	\$ 0.524
316 Ti	% / Lb. 12.00%	17.00%	65.40%	2.50%	0.70%	0.00%	0.00%				
	\$ / Lb. \$ 0.293	\$ 0.116	\$ 0.007	\$ 0.042	\$ -	\$ -	\$ -	\$ 0.457	\$ 0.027	\$ 0.039	\$ 0.524
321 SS	% / Lb. 10.50%	18.00%	67.80%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.256	\$ 0.123	\$ 0.007	\$ -	\$ -	\$ -	\$ -	\$ 0.386	\$ 0.023	\$ 0.039	\$ 0.448
430 SS	% / Lb. 0.00%	17.00%	80.80%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ -	\$ 0.116	\$ 0.008	\$ -	\$ -	\$ -	\$ -	\$ 0.125	\$ 0.007	\$ 0.039	\$ 0.171
A286	% / Lb. 25.50%	14.75%	53.50%	1.38%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.622	\$ 0.101	\$ 0.005	\$ 0.023	\$ -	\$ -	\$ -	\$ 0.751	\$ 0.045	\$ 0.039	\$ 0.836
439 SS (DIN 1.4510)	% / Lb. 0.50%	18.00%	80.70%	0.00%	0.65%	0.00%	0.15%				
	\$ / Lb. \$ 0.012	\$ 0.123	\$ 0.008	\$ -	\$ -	\$ -	\$ 0.000	\$ 0.144	\$ 0.009	\$ 0.039	\$ 0.191
441 SS (DIN 1.4509)	% / Lb. 0.00%	18.00%	81.65%	0.00%	0.35%	0.00%	0.00%				
	\$ / Lb. \$ -	\$ 0.123	\$ 0.008	\$ -	\$ -	\$ -	\$ -	\$ 0.131	\$ 0.008	\$ 0.039	\$ 0.178
Al	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	100.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.041	\$ 0.041	\$ 0.002	\$ 0.039	\$ 0.083
Carp 20	% / Lb. 35.00%	20.00%	34.85%	2.50%	0.00%	3.50%	0.00%				
	\$ / Lb. \$ 0.854	\$ 0.137	\$ 0.003	\$ 0.042	\$ -	\$ 0.053	\$ -	\$ 1.089	\$ 0.065	\$ 0.039	\$ 1.194
Cu	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	100.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 1.521	\$ -	\$ 1.521	\$ 0.091	\$ 0.039	\$ 1.651
Inc 600	% / Lb. 72.00%	15.50%	9.60%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 1.757	\$ 0.106	\$ 0.001	\$ -	\$ -	\$ -	\$ -	\$ 1.864	\$ 0.112	\$ 0.039	\$ 2.015
Inc 601	% / Lb. 60.50%	23.00%	11.90%	0.00%	0.00%	0.25%	0.00%				
	\$ / Lb. \$ 1.476	\$ 0.158	\$ 0.001	\$ -	\$ -	\$ 0.004	\$ -	\$ 1.639	\$ 0.098	\$ 0.039	\$ 1.776
Monel 400	% / Lb. 66.00%	0.00%	2.50%	0.00%	0.00%	31.00%	0.00%				
	\$ / Lb. \$ 1.610	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.471	\$ -	\$ 2.082	\$ 0.125	\$ 0.039	\$ 2.246
Ni200	% / Lb. 99.50%	0.00%	0.25%	0.00%	0.00%	0.05%	0.00%				
	\$ / Lb. \$ 2.428	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.001	\$ -	\$ 2.429	\$ 0.146	\$ 0.039	\$ 2.613
Phos. Bronze	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	95.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 1.445	\$ -	\$ 1.445	\$ 0.087	\$ 0.039	\$ 1.570
SnCu	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	98.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 1.490	\$ -	\$ 1.490	\$ 0.089	\$ 0.039	\$ 1.619

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's closing spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the Surcharge Sub Total plus the Scrap Factor and is the value applied to individual part weights.
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit:
http://www.aksteel.com/markets_products/stainless_surcharges.asp
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit:
http://www.nymex.com/cop_fut_histspot.aspx
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit:
http://www.nymex.com/alu_fut_histspot.aspx