

ACS Industries, Inc.
Raw Material Surcharge Policy
Monthly Surcharge Calculations
For Orders Shipped: Aug. 01 - 31, 2015



Alloy	Ni -Nickel	Cr -Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Surcharge Sub Total	6% Scrap Factor	Energy Surcharge	Total Raw Material Surcharge / Lb.
Base Price/Lb.	\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650				
Current Price/Lb.	\$ 5.344	\$ 1.085	\$ 0.120	\$ 6.028	\$ 8.625	\$ 2.675	\$ 0.764				
Surcharge Applied	\$ 3.344	\$ 0.735	\$ 0.057	\$ 3.028	\$ 0.125	\$ 1.925	\$ 0.114				
304L	% / Lb. 9.25%	19.00%	68.60%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.309	\$ 0.140	\$ 0.039	\$ -	\$ -	\$ -	\$ -	\$ 0.488	\$ 0.029	\$ 0.039	\$ 0.556
309 SS	% / Lb. 13.50%	23.00%	60.20%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.451	\$ 0.169	\$ 0.034	\$ -	\$ -	\$ -	\$ -	\$ 0.655	\$ 0.039	\$ 0.039	\$ 0.733
310 SS	% / Lb. 20.50%	25.00%	50.70%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.686	\$ 0.184	\$ 0.029	\$ -	\$ -	\$ -	\$ -	\$ 0.898	\$ 0.054	\$ 0.039	\$ 0.991
316 SS	% / Lb. 12.00%	17.00%	65.40%	2.50%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.401	\$ 0.125	\$ 0.037	\$ 0.076	\$ -	\$ -	\$ -	\$ 0.639	\$ 0.038	\$ 0.039	\$ 0.716
316 Ti	% / Lb. 12.00%	17.00%	65.40%	2.50%	0.70%	0.00%	0.00%				
	\$ / Lb. \$ 0.401	\$ 0.125	\$ 0.037	\$ 0.076	\$ 0.001	\$ -	\$ -	\$ 0.640	\$ 0.038	\$ 0.039	\$ 0.717
321 SS	% / Lb. 10.50%	18.00%	67.80%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.351	\$ 0.132	\$ 0.038	\$ -	\$ -	\$ -	\$ -	\$ 0.522	\$ 0.031	\$ 0.039	\$ 0.592
430 SS	% / Lb. 0.00%	17.00%	80.80%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ -	\$ 0.125	\$ 0.046	\$ -	\$ -	\$ -	\$ -	\$ 0.171	\$ 0.010	\$ 0.039	\$ 0.220
A286	% / Lb. 25.50%	14.75%	53.50%	1.38%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.853	\$ 0.108	\$ 0.030	\$ 0.042	\$ -	\$ -	\$ -	\$ 1.033	\$ 0.062	\$ 0.039	\$ 1.134
439 SS (DIN 1.4510)	% / Lb. 0.50%	18.00%	80.70%	0.00%	0.65%	0.00%	0.15%				
	\$ / Lb. \$ 0.017	\$ 0.132	\$ 0.046	\$ -	\$ 0.001	\$ -	\$ 0.000	\$ 0.196	\$ 0.012	\$ 0.039	\$ 0.247
441 SS (DIN 1.4509)	% / Lb. 0.00%	18.00%	81.65%	0.00%	0.35%	0.00%	0.00%				
	\$ / Lb. \$ -	\$ 0.132	\$ 0.046	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.179	\$ 0.011	\$ 0.039	\$ 0.229
Al	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	100.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.114	\$ 0.114	\$ 0.007	\$ 0.039	\$ 0.159
Carp 20	% / Lb. 35.00%	20.00%	34.85%	2.50%	0.00%	3.50%	0.00%				
	\$ / Lb. \$ 1.170	\$ 0.147	\$ 0.020	\$ 0.076	\$ -	\$ 0.067	\$ -	\$ 1.480	\$ 0.089	\$ 0.039	\$ 1.608
Cu	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	100.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 1.925	\$ -	\$ 1.925	\$ 0.116	\$ 0.039	\$ 2.080
Inc 600	% / Lb. 72.00%	15.50%	9.60%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 2.408	\$ 0.114	\$ 0.005	\$ -	\$ -	\$ -	\$ -	\$ 2.527	\$ 0.152	\$ 0.039	\$ 2.718
Inc 601	% / Lb. 60.50%	23.00%	11.90%	0.00%	0.00%	0.25%	0.00%				
	\$ / Lb. \$ 2.023	\$ 0.169	\$ 0.007	\$ -	\$ -	\$ 0.005	\$ -	\$ 2.204	\$ 0.132	\$ 0.039	\$ 2.375
Monel 400	% / Lb. 66.00%	0.00%	2.50%	0.00%	0.00%	31.00%	0.00%				
	\$ / Lb. \$ 2.207	\$ -	\$ 0.001	\$ -	\$ -	\$ 0.597	\$ -	\$ 2.805	\$ 0.168	\$ 0.039	\$ 3.013
Ni200	% / Lb. 99.50%	0.00%	0.25%	0.00%	0.00%	0.05%	0.00%				
	\$ / Lb. \$ 3.327	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.001	\$ -	\$ 3.328	\$ 0.200	\$ 0.039	\$ 3.567
Phos. Bronze	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	95.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 1.829	\$ -	\$ 1.829	\$ 0.110	\$ 0.039	\$ 1.978
SnCu	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	98.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 1.887	\$ -	\$ 1.887	\$ 0.113	\$ 0.039	\$ 2.039

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's closing spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the Surcharge Sub Total plus the Scrap Factor and is the value applied to individual part weights.
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit:
http://www.aksteel.com/markets_products/stainless_surcharges.asp
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit:
http://www.nymex.com/cop_fut_histspot.aspx
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit:
http://www.nymex.com/alu_fut_histspot.aspx