

ACS Industries, Inc.
Raw Material Surcharge Policy
Monthly Surcharge Calculations
For Orders Shipped: Mar. 01 - 31, 2014



Alloy	Ni -Nickel	Cr -Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Surcharge Sub Total	6% Scrap Factor	Energy Surcharge	Total Raw Material Surcharge / Lb.
Base Price/Lb.	\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650				
Current Price/Lb.	\$ 6.436	\$ 1.099	\$ 0.191	\$ 10.004	\$ 8.700	\$ 3.355	\$ 0.783				
Surcharge Applied	\$ 4.436	\$ 0.749	\$ 0.127	\$ 7.004	\$ 0.200	\$ 2.605	\$ 0.133				
304L	% / Lb.	9.25%	19.00%	68.60%	0.00%	0.00%	0.00%				
	\$ / Lb.	\$ 0.410	\$ 0.142	\$ 0.087	\$ -	\$ -	\$ -	\$ 0.640	\$ 0.038	\$ 0.039	\$ 0.717
309 SS	% / Lb.	13.50%	23.00%	60.20%	0.00%	0.00%	0.00%				
	\$ / Lb.	\$ 0.599	\$ 0.172	\$ 0.077	\$ -	\$ -	\$ -	\$ 0.848	\$ 0.051	\$ 0.039	\$ 0.938
310 SS	% / Lb.	20.50%	25.00%	50.70%	0.00%	0.00%	0.00%				
	\$ / Lb.	\$ 0.909	\$ 0.187	\$ 0.065	\$ -	\$ -	\$ -	\$ 1.161	\$ 0.070	\$ 0.039	\$ 1.270
316 SS	% / Lb.	12.00%	17.00%	65.40%	2.50%	0.00%	0.00%				
	\$ / Lb.	\$ 0.532	\$ 0.127	\$ 0.083	\$ 0.175	\$ -	\$ -	\$ 0.918	\$ 0.055	\$ 0.039	\$ 1.012
316 Ti	% / Lb.	12.00%	17.00%	65.40%	2.50%	0.70%	0.00%				
	\$ / Lb.	\$ 0.532	\$ 0.127	\$ 0.083	\$ 0.175	\$ 0.001	\$ -	\$ 0.919	\$ 0.055	\$ 0.039	\$ 1.014
321 SS	% / Lb.	10.50%	18.00%	67.80%	0.00%	0.00%	0.00%				
	\$ / Lb.	\$ 0.466	\$ 0.135	\$ 0.086	\$ -	\$ -	\$ -	\$ 0.687	\$ 0.041	\$ 0.039	\$ 0.767
430 SS	% / Lb.	0.00%	17.00%	80.80%	0.00%	0.00%	0.00%				
	\$ / Lb.	\$ -	\$ 0.127	\$ 0.103	\$ -	\$ -	\$ -	\$ 0.230	\$ 0.014	\$ 0.039	\$ 0.283
A286	% / Lb.	25.50%	14.75%	53.50%	1.38%	0.00%	0.00%				
	\$ / Lb.	\$ 1.131	\$ 0.110	\$ 0.068	\$ 0.097	\$ -	\$ -	\$ 1.406	\$ 0.084	\$ 0.039	\$ 1.530
Al	% / Lb.	0.00%	0.00%	0.00%	0.00%	0.00%	100.00%				
	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.133	\$ 0.133	\$ 0.008	\$ 0.039	\$ 0.180
Carp 20	% / Lb.	35.00%	20.00%	34.85%	2.50%	0.00%	3.50%				
	\$ / Lb.	\$ 1.553	\$ 0.150	\$ 0.044	\$ 0.175	\$ -	\$ 0.091	\$ 2.013	\$ 0.121	\$ 0.039	\$ 2.173
Cu	% / Lb.	0.00%	0.00%	0.00%	0.00%	100.00%	0.00%				
	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ 2.605	\$ -	\$ 2.605	\$ 0.156	\$ 0.039	\$ 2.800
Inc 600	% / Lb.	72.00%	15.50%	9.60%	0.00%	0.00%	0.00%				
	\$ / Lb.	\$ 3.194	\$ 0.116	\$ 0.012	\$ -	\$ -	\$ -	\$ 3.322	\$ 0.199	\$ 0.039	\$ 3.560
Inc 601	% / Lb.	60.50%	23.00%	11.90%	0.00%	0.00%	0.25%				
	\$ / Lb.	\$ 2.684	\$ 0.172	\$ 0.015	\$ -	\$ -	\$ 0.007	\$ 2.878	\$ 0.173	\$ 0.039	\$ 3.089
Monel 400	% / Lb.	66.00%	0.00%	2.50%	0.00%	0.00%	31.00%				
	\$ / Lb.	\$ 2.928	\$ -	\$ 0.003	\$ -	\$ -	\$ 0.808	\$ 3.738	\$ 0.224	\$ 0.039	\$ 4.002
Ni200	% / Lb.	99.50%	0.00%	0.25%	0.00%	0.00%	0.05%				
	\$ / Lb.	\$ 4.414	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.001	\$ 4.415	\$ 0.265	\$ 0.039	\$ 4.719
Phos. Bronze	% / Lb.	0.00%	0.00%	0.00%	0.00%	0.00%	95.00%				
	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.475	\$ 2.475	\$ 0.148	\$ 0.039	\$ 2.662
SnCu	% / Lb.	0.00%	0.00%	0.00%	0.00%	0.00%	98.00%				
	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.553	\$ 2.553	\$ 0.153	\$ 0.039	\$ 2.745

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's closing spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the Surcharge Sub Total plus the Scrap Factor and is the value applied to individual part weights.
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit:
http://www.aksteel.com/markets_products/stainless_surcharges.asp
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit:
http://www.nymex.com/cop_fut_histspot.aspx
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit:
http://www.nymex.com/alu_fut_histspot.aspx