

ACS Industries, Inc.
Raw Material Surcharge Policy
Monthly Surcharge Calculations
For Orders Shipped: July 01 - 31, 2014



Alloy	Ni -Nickel	Cr -Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Surcharge Sub Total	6% Scrap Factor	Energy Surcharge	Total Raw Material Surcharge / Lb.
Base Price/Lb.	\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650				
Current Price/Lb.	\$ 8.557	\$ 1.130	\$ 0.192	\$ 14.721	\$ 8.475	\$ 3.132	\$ 0.793				
Surcharge Applied	\$ 6.557	\$ 0.780	\$ 0.129	\$ 11.721	\$ -	\$ 2.382	\$ 0.143				
304L	% / Lb. 9.25%	19.00%	68.60%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.606	\$ 0.148	\$ 0.088	\$ -	\$ -	\$ -	\$ -	\$ 0.843	\$ 0.051	\$ 0.039	\$ 0.933
309 SS	% / Lb. 13.50%	23.00%	60.20%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.885	\$ 0.179	\$ 0.078	\$ -	\$ -	\$ -	\$ -	\$ 1.142	\$ 0.069	\$ 0.039	\$ 1.250
310 SS	% / Lb. 20.50%	25.00%	50.70%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 1.344	\$ 0.195	\$ 0.065	\$ -	\$ -	\$ -	\$ -	\$ 1.604	\$ 0.096	\$ 0.039	\$ 1.740
316 SS	% / Lb. 12.00%	17.00%	65.40%	2.50%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.787	\$ 0.133	\$ 0.084	\$ 0.293	\$ -	\$ -	\$ -	\$ 1.297	\$ 0.078	\$ 0.039	\$ 1.414
316 Ti	% / Lb. 12.00%	17.00%	65.40%	2.50%	0.70%	0.00%	0.00%				
	\$ / Lb. \$ 0.787	\$ 0.133	\$ 0.084	\$ 0.293	\$ -	\$ -	\$ -	\$ 1.297	\$ 0.078	\$ 0.039	\$ 1.414
321 SS	% / Lb. 10.50%	18.00%	67.80%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.688	\$ 0.140	\$ 0.087	\$ -	\$ -	\$ -	\$ -	\$ 0.916	\$ 0.055	\$ 0.039	\$ 1.010
430 SS	% / Lb. 0.00%	17.00%	80.80%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ -	\$ 0.133	\$ 0.104	\$ -	\$ -	\$ -	\$ -	\$ 0.237	\$ 0.014	\$ 0.039	\$ 0.290
A286	% / Lb. 25.50%	14.75%	53.50%	1.38%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 1.672	\$ 0.115	\$ 0.069	\$ 0.162	\$ -	\$ -	\$ -	\$ 2.018	\$ 0.121	\$ 0.039	\$ 2.178
439 SS (DIN 1.4510)	% / Lb. 0.50%	18.00%	80.70%	0.00%	0.65%	0.00%	0.15%				
	\$ / Lb. \$ 0.033	\$ 0.140	\$ 0.104	\$ -	\$ -	\$ -	\$ 0.000	\$ 0.277	\$ 0.017	\$ 0.039	\$ 0.333
441 SS (DIN 1.4509)	% / Lb. 0.00%	18.00%	81.65%	0.00%	0.35%	0.00%	0.00%				
	\$ / Lb. \$ -	\$ 0.140	\$ 0.105	\$ -	\$ -	\$ -	\$ -	\$ 0.246	\$ 0.015	\$ 0.039	\$ 0.299
Al	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	100.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.143	\$ 0.143	\$ 0.009	\$ 0.039	\$ 0.191
Carp 20	% / Lb. 35.00%	20.00%	34.85%	2.50%	0.00%	3.50%	0.00%				
	\$ / Lb. \$ 2.295	\$ 0.156	\$ 0.045	\$ 0.293	\$ -	\$ 0.083	\$ -	\$ 2.872	\$ 0.172	\$ 0.039	\$ 3.083
Cu	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	100.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.382	\$ -	\$ 2.382	\$ 0.143	\$ 0.039	\$ 2.564
Inc 600	% / Lb. 72.00%	15.50%	9.60%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 4.721	\$ 0.121	\$ 0.012	\$ -	\$ -	\$ -	\$ -	\$ 4.854	\$ 0.291	\$ 0.039	\$ 5.184
Inc 601	% / Lb. 60.50%	23.00%	11.90%	0.00%	0.00%	0.25%	0.00%				
	\$ / Lb. \$ 3.967	\$ 0.179	\$ 0.015	\$ -	\$ -	\$ 0.006	\$ -	\$ 4.167	\$ 0.250	\$ 0.039	\$ 4.456
Monel 400	% / Lb. 66.00%	0.00%	2.50%	0.00%	0.00%	31.00%	0.00%				
	\$ / Lb. \$ 4.327	\$ -	\$ 0.003	\$ -	\$ -	\$ 0.738	\$ -	\$ 5.069	\$ 0.304	\$ 0.039	\$ 5.412
Ni200	% / Lb. 99.50%	0.00%	0.25%	0.00%	0.00%	0.05%	0.00%				
	\$ / Lb. \$ 6.524	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.001	\$ -	\$ 6.525	\$ 0.392	\$ 0.039	\$ 6.956
Phos. Bronze	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	95.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.263	\$ -	\$ 2.263	\$ 0.136	\$ 0.039	\$ 2.438
SnCu	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	98.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.334	\$ -	\$ 2.334	\$ 0.140	\$ 0.039	\$ 2.513

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's closing spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the Surcharge Sub Total plus the Scrap Factor and is the value applied to individual part weights.
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit:
http://www.aksteel.com/markets_products/stainless_surcharges.asp
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit:
http://www.nymex.com/cop_fut_histspot.aspx
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit:
http://www.nymex.com/alu_fut_histspot.aspx