

ACS Industries, Inc.
Raw Material Surcharge Policy
Monthly Surcharge Calculations
For Orders Shipped: Aug. 01 - 31, 2014



Alloy	Ni -Nickel	Cr -Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Surcharge Sub Total	6% Scrap Factor	Energy Surcharge	Total Raw Material Surcharge / Lb.
Base Price/Lb.	\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650				
Current Price/Lb.	\$ 8.603	\$ 1.138	\$ 0.192	\$ 13.165	\$ 8.375	\$ 3.098	\$ 0.832				
Surcharge Applied	\$ 6.603	\$ 0.788	\$ 0.129	\$ 10.165	\$ -	\$ 2.348	\$ 0.182				
304L	% / Lb.	9.25%	19.00%	68.60%	0.00%	0.00%	0.00%				
	\$ / Lb.	\$ 0.611	\$ 0.150	\$ 0.088	\$ -	\$ -	\$ -	\$ 0.849	\$ 0.051	\$ 0.039	\$ 0.939
309 SS	% / Lb.	13.50%	23.00%	60.20%	0.00%	0.00%	0.00%				
	\$ / Lb.	\$ 0.891	\$ 0.181	\$ 0.078	\$ -	\$ -	\$ -	\$ 1.150	\$ 0.069	\$ 0.039	\$ 1.258
310 SS	% / Lb.	20.50%	25.00%	50.70%	0.00%	0.00%	0.00%				
	\$ / Lb.	\$ 1.354	\$ 0.197	\$ 0.065	\$ -	\$ -	\$ -	\$ 1.616	\$ 0.097	\$ 0.039	\$ 1.752
316 SS	% / Lb.	12.00%	17.00%	65.40%	2.50%	0.00%	0.00%				
	\$ / Lb.	\$ 0.792	\$ 0.134	\$ 0.084	\$ 0.254	\$ -	\$ -	\$ 1.265	\$ 0.076	\$ 0.039	\$ 1.380
316 Ti	% / Lb.	12.00%	17.00%	65.40%	2.50%	0.70%	0.00%				
	\$ / Lb.	\$ 0.792	\$ 0.134	\$ 0.084	\$ 0.254	\$ -	\$ -	\$ 1.265	\$ 0.076	\$ 0.039	\$ 1.380
321 SS	% / Lb.	10.50%	18.00%	67.80%	0.00%	0.00%	0.00%				
	\$ / Lb.	\$ 0.693	\$ 0.142	\$ 0.087	\$ -	\$ -	\$ -	\$ 0.922	\$ 0.055	\$ 0.039	\$ 1.017
430 SS	% / Lb.	0.00%	17.00%	80.80%	0.00%	0.00%	0.00%				
	\$ / Lb.	\$ -	\$ 0.134	\$ 0.104	\$ -	\$ -	\$ -	\$ 0.238	\$ 0.014	\$ 0.039	\$ 0.291
A286	% / Lb.	25.50%	14.75%	53.50%	1.38%	0.00%	0.00%				
	\$ / Lb.	\$ 1.684	\$ 0.116	\$ 0.069	\$ 0.140	\$ -	\$ -	\$ 2.009	\$ 0.121	\$ 0.039	\$ 2.169
439 SS (DIN 1.4510)	% / Lb.	0.50%	18.00%	80.70%	0.00%	0.65%	0.15%				
	\$ / Lb.	\$ 0.033	\$ 0.142	\$ 0.104	\$ -	\$ -	\$ 0.000	\$ 0.279	\$ 0.017	\$ 0.039	\$ 0.335
441 SS (DIN 1.4509)	% / Lb.	0.00%	18.00%	81.65%	0.00%	0.35%	0.00%				
	\$ / Lb.	\$ -	\$ 0.142	\$ 0.105	\$ -	\$ -	\$ -	\$ 0.247	\$ 0.015	\$ 0.039	\$ 0.301
Al	% / Lb.	0.00%	0.00%	0.00%	0.00%	0.00%	100.00%				
	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.182	\$ 0.182	\$ 0.011	\$ 0.039	\$ 0.232
Carp 20	% / Lb.	35.00%	20.00%	34.85%	2.50%	0.00%	3.50%				
	\$ / Lb.	\$ 2.311	\$ 0.158	\$ 0.045	\$ 0.254	\$ -	\$ 0.082	\$ 2.850	\$ 0.171	\$ 0.039	\$ 3.060
Cu	% / Lb.	0.00%	0.00%	0.00%	0.00%	100.00%	0.00%				
	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ 2.348	\$ -	\$ 2.348	\$ 0.141	\$ 0.039	\$ 2.528
Inc 600	% / Lb.	72.00%	15.50%	9.60%	0.00%	0.00%	0.00%				
	\$ / Lb.	\$ 4.754	\$ 0.122	\$ 0.012	\$ -	\$ -	\$ -	\$ 4.889	\$ 0.293	\$ 0.039	\$ 5.221
Inc 601	% / Lb.	60.50%	23.00%	11.90%	0.00%	0.00%	0.25%				
	\$ / Lb.	\$ 3.995	\$ 0.181	\$ 0.015	\$ -	\$ -	\$ 0.006	\$ 4.197	\$ 0.252	\$ 0.039	\$ 4.488
Monel 400	% / Lb.	66.00%	0.00%	2.50%	0.00%	0.00%	31.00%				
	\$ / Lb.	\$ 4.358	\$ -	\$ 0.003	\$ -	\$ -	\$ 0.728	\$ 5.089	\$ 0.305	\$ 0.039	\$ 5.434
Ni200	% / Lb.	99.50%	0.00%	0.25%	0.00%	0.00%	0.05%				
	\$ / Lb.	\$ 6.570	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.001	\$ 6.572	\$ 0.394	\$ 0.039	\$ 7.005
Phos. Bronze	% / Lb.	0.00%	0.00%	0.00%	0.00%	0.00%	95.00%				
	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.231	\$ 2.231	\$ 0.134	\$ 0.039	\$ 2.403
SnCu	% / Lb.	0.00%	0.00%	0.00%	0.00%	0.00%	98.00%				
	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.301	\$ 2.301	\$ 0.138	\$ 0.039	\$ 2.478

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-moth's (i.e. November calculations use September's closing spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the Surcharge Sub Total plus the Scrap Factor and is the value applied to individual part weights.
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit:
http://www.aksteel.com/markets_products/stainless_surcharges.asp
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit:
http://www.nymex.com/cop_fut_histspot.aspx
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit:
http://www.nymex.com/alu_fut_histspot.aspx