

ACS Industries, Inc.
Raw Material Surcharge Policy
Monthly Surcharge Calculations
For Orders Shipped: Sept. 1 - 30



Alloy	Ni -Nickel	Cr -Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Surcharge Sub Total	6% Scrap Factor	Energy Surcharge	Total Raw Material Surcharge / Lb.
Base Price/Lb.	\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650				
Current Price/Lb.	\$ 6.408	\$ 0.980	\$ 0.194	\$ 9.277	\$ 9.875	\$ 3.142	\$ 0.802				
Surcharge Applied	\$ 4.408	\$ 0.630	\$ 0.130	\$ 6.277	\$ 1.375	\$ 2.392	\$ 0.152				
304L	% / Lb. 9.25%	19.00%	68.60%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.408	\$ 0.120	\$ 0.089	\$ -	\$ -	\$ -	\$ -	\$ 0.617	\$ 0.037	\$ 0.039	\$ 0.693
309 SS	% / Lb. 13.50%	23.00%	60.20%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.595	\$ 0.145	\$ 0.078	\$ -	\$ -	\$ -	\$ -	\$ 0.818	\$ 0.049	\$ 0.039	\$ 0.907
310 SS	% / Lb. 20.50%	25.00%	50.70%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.904	\$ 0.158	\$ 0.066	\$ -	\$ -	\$ -	\$ -	\$ 1.127	\$ 0.068	\$ 0.039	\$ 1.234
316 SS	% / Lb. 12.00%	17.00%	65.40%	2.50%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.529	\$ 0.107	\$ 0.085	\$ 0.157	\$ -	\$ -	\$ -	\$ 0.878	\$ 0.053	\$ 0.039	\$ 0.970
316 Ti	% / Lb. 12.00%	17.00%	65.40%	2.50%	0.70%	0.00%	0.00%				
	\$ / Lb. \$ 0.529	\$ 0.107	\$ 0.085	\$ 0.157	\$ 0.010	\$ -	\$ -	\$ 0.888	\$ 0.053	\$ 0.039	\$ 0.980
321 SS	% / Lb. 10.50%	18.00%	67.80%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.463	\$ 0.113	\$ 0.088	\$ -	\$ -	\$ -	\$ -	\$ 0.665	\$ 0.040	\$ 0.039	\$ 0.743
430 SS	% / Lb. 0.00%	17.00%	80.80%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ -	\$ 0.107	\$ 0.105	\$ -	\$ -	\$ -	\$ -	\$ 0.212	\$ 0.013	\$ 0.039	\$ 0.264
A286	% / Lb. 25.50%	14.75%	53.50%	1.38%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 1.124	\$ 0.093	\$ 0.070	\$ 0.087	\$ -	\$ -	\$ -	\$ 1.373	\$ 0.082	\$ 0.039	\$ 1.495
Al	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	100.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.152	\$ 0.152	\$ 0.009	\$ 0.039	\$ 0.200
Carp 20	% / Lb. 35.00%	20.00%	34.85%	2.50%	0.00%	3.50%	0.00%				
	\$ / Lb. \$ 1.543	\$ 0.126	\$ 0.045	\$ 0.157	\$ -	\$ 0.084	\$ -	\$ 1.955	\$ 0.117	\$ 0.039	\$ 2.111
Cu	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	100.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.392	\$ -	\$ 2.392	\$ 0.144	\$ 0.039	\$ 2.575
Inc 600	% / Lb. 72.00%	15.50%	9.60%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 3.174	\$ 0.098	\$ 0.013	\$ -	\$ -	\$ -	\$ -	\$ 3.284	\$ 0.197	\$ 0.039	\$ 3.520
Inc 601	% / Lb. 60.50%	23.00%	11.90%	0.00%	0.00%	0.25%	0.00%				
	\$ / Lb. \$ 2.667	\$ 0.145	\$ 0.015	\$ -	\$ -	\$ 0.006	\$ -	\$ 2.833	\$ 0.170	\$ 0.039	\$ 3.042
Monel 400	% / Lb. 66.00%	0.00%	2.50%	0.00%	0.00%	31.00%	0.00%				
	\$ / Lb. \$ 2.910	\$ -	\$ 0.003	\$ -	\$ -	\$ 0.742	\$ -	\$ 3.654	\$ 0.219	\$ 0.039	\$ 3.913
Ni200	% / Lb. 99.50%	0.00%	0.25%	0.00%	0.00%	0.05%	0.00%				
	\$ / Lb. \$ 4.386	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.001	\$ -	\$ 4.388	\$ 0.263	\$ 0.039	\$ 4.690
Phos. Bronze	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	95.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.273	\$ -	\$ 2.273	\$ 0.136	\$ 0.039	\$ 2.448
SnCu	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	98.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.344	\$ -	\$ 2.344	\$ 0.141	\$ 0.039	\$ 2.524

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's closing spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the Surcharge Sub Total plus the Scrap Factor and is the value applied to individual part weights.
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit:
http://www.aksteel.com/markets_products/stainless_surcharges.asp
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit:
http://www.nymex.com/cop_fut_histspot.aspx
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit:
http://www.nymex.com/alu_fut_histspot.aspx