

ACS Industries, Inc.
Raw Material Surcharge Policy
Monthly Surcharge Calculations
For Orders Shipped: Oct. 1 - 31



Alloy	Ni -Nickel	Cr -Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Surcharge Sub Total	6% Scrap Factor	Energy Surcharge	Total Raw Material Surcharge / Lb.
Base Price/Lb.	\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650				
Current Price/Lb.	\$ 6.311	\$ 0.979	\$ 0.189	\$ 9.461	\$ 9.575	\$ 3.282	\$ 0.823				
Surcharge Applied	\$ 4.311	\$ 0.629	\$ 0.126	\$ 6.461	\$ 1.075	\$ 2.532	\$ 0.173				
304L	% / Lb. 9.25%	19.00%	68.60%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.399	\$ 0.120	\$ 0.086	\$ -	\$ -	\$ -	\$ -	\$ 0.605	\$ 0.036	\$ 0.039	\$ 0.680
309 SS	% / Lb. 13.50%	23.00%	60.20%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.582	\$ 0.145	\$ 0.076	\$ -	\$ -	\$ -	\$ -	\$ 0.802	\$ 0.048	\$ 0.039	\$ 0.889
310 SS	% / Lb. 20.50%	25.00%	50.70%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.884	\$ 0.157	\$ 0.064	\$ -	\$ -	\$ -	\$ -	\$ 1.105	\$ 0.066	\$ 0.039	\$ 1.210
316 SS	% / Lb. 12.00%	17.00%	65.40%	2.50%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.517	\$ 0.107	\$ 0.082	\$ 0.162	\$ -	\$ -	\$ -	\$ 0.868	\$ 0.052	\$ 0.039	\$ 0.959
316 Ti	% / Lb. 12.00%	17.00%	65.40%	2.50%	0.70%	0.00%	0.00%				
	\$ / Lb. \$ 0.517	\$ 0.107	\$ 0.082	\$ 0.162	\$ 0.008	\$ -	\$ -	\$ 0.876	\$ 0.053	\$ 0.039	\$ 0.967
321 SS	% / Lb. 10.50%	18.00%	67.80%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.453	\$ 0.113	\$ 0.085	\$ -	\$ -	\$ -	\$ -	\$ 0.651	\$ 0.039	\$ 0.039	\$ 0.729
430 SS	% / Lb. 0.00%	17.00%	80.80%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ -	\$ 0.107	\$ 0.102	\$ -	\$ -	\$ -	\$ -	\$ 0.208	\$ 0.013	\$ 0.039	\$ 0.260
A286	% / Lb. 25.50%	14.75%	53.50%	1.38%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 1.099	\$ 0.093	\$ 0.067	\$ 0.089	\$ -	\$ -	\$ -	\$ 1.349	\$ 0.081	\$ 0.039	\$ 1.468
Al	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	100.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.173	\$ 0.173	\$ 0.010	\$ 0.039	\$ 0.223
Carp 20	% / Lb. 35.00%	20.00%	34.85%	2.50%	0.00%	3.50%	0.00%				
	\$ / Lb. \$ 1.509	\$ 0.126	\$ 0.044	\$ 0.162	\$ -	\$ 0.089	\$ -	\$ 1.929	\$ 0.116	\$ 0.039	\$ 2.083
Cu	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	100.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.532	\$ -	\$ 2.532	\$ 0.152	\$ 0.039	\$ 2.723
Inc 600	% / Lb. 72.00%	15.50%	9.60%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 3.104	\$ 0.097	\$ 0.012	\$ -	\$ -	\$ -	\$ -	\$ 3.214	\$ 0.193	\$ 0.039	\$ 3.445
Inc 601	% / Lb. 60.50%	23.00%	11.90%	0.00%	0.00%	0.25%	0.00%				
	\$ / Lb. \$ 2.608	\$ 0.145	\$ 0.015	\$ -	\$ -	\$ 0.006	\$ -	\$ 2.774	\$ 0.166	\$ 0.039	\$ 2.980
Monel 400	% / Lb. 66.00%	0.00%	2.50%	0.00%	0.00%	31.00%	0.00%				
	\$ / Lb. \$ 2.845	\$ -	\$ 0.003	\$ -	\$ -	\$ 0.785	\$ -	\$ 3.633	\$ 0.218	\$ 0.039	\$ 3.890
Ni200	% / Lb. 99.50%	0.00%	0.25%	0.00%	0.00%	0.05%	0.00%				
	\$ / Lb. \$ 4.290	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.001	\$ -	\$ 4.291	\$ 0.257	\$ 0.039	\$ 4.588
Phos. Bronze	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	95.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.405	\$ -	\$ 2.405	\$ 0.144	\$ 0.039	\$ 2.589
SnCu	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	98.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.481	\$ -	\$ 2.481	\$ 0.149	\$ 0.039	\$ 2.669

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's closing spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the Surcharge Sub Total plus the Scrap Factor and is the value applied to individual part weights.
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit:
http://www.aksteel.com/markets_products/stainless_surcharges.asp
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit:
http://www.nymex.com/cop_fut_histspot.aspx
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit:
http://www.nymex.com/alu_fut_histspot.aspx